



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

D350-607-505
Job Sheet 183503

Part No: D350-607-505

Job Qty: 1 ea

Part Name: AS350 Basket Webbing replacement - Short Lightweight Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 9/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 18-737 IPP Rev.A 17.06.09 New Issue DP Verify DD

Ship Via:

D4029-043 Needs to be at Rev. A SAT 8.09.19

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/26/18	9/26/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 21 2018
100	QC	1 pcs	9/26/18	9/26/18	0.00	0.00	QC4		SEP 21 2018
110	DC	1 pcs	9/26/18	9/26/18	0.00	0.00	DC		SEP 21 2018
120	Packaging	1 pcs	9/26/18	9/26/18	0.00	0.00	Packaging3-2		SEP 21 2018
130	QC21-FG	1 Ea	9/26/18	9/26/18	0.00	0.00	QC21		SEP 21 2018

Part Op 110 - Photocopy bluefile & type labels per PPP D350-607-505 CHG001

Descriptions: 120 - Identify and pack for shipping as per PPP D350-607-505 Location: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4029-043	Webbing (Short Basket)	1 Ea (1 ea)	90-Start up Operation	7155440
MS20600-AD4W4	Rivet	39 Ea (39 ea)	90-Start up Operation	5071525
NAS1149DN949J	Washer	34 Ea (34 ea)	90-Start up Operation	5071919

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4029-043	1	2	0
	MS20600-AD4W4	39	444	0
	NAS1149DN949J	34	269	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/19/18 8:40 AM Dart.lajeunesse.marie

Container No: S112151



Part: D350-607-505

Job No: 183503

Serial No/Batch: S112151

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 FAA STC SR00213NY 15/09/09, EASA S

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

6.0 REPLACEMENT/RETROFIT KITS PARTS LIST

QTY -503	QTY -505	PART NUMBER	DESCRIPTION
X		D350-607-503	LIGHTWEIGHT LID WEBBING REPLACEMENT KIT (LONG)
	X	D350-607-505	LIGHTWEIGHT LID WEBBING REPLACEMENT KIT (SHORT)
1		D4029-041	WEBBING (LONG BASKET)
	1	D4029-043	WEBBING (SHORT BASKET)
35*	39*	MS20600AD4W4	BLIND RIVET, PAN HEAD
30	34	NAS1149DN949J	WASHER

*Qty (5) extra rivets have been included.

Change Record

PAGE 1 OF 1

Part Number: D350-607-505

Description: LIGHTWEIGHT LID WEBBING REPLACEMENT (SHORT)

[illegible]